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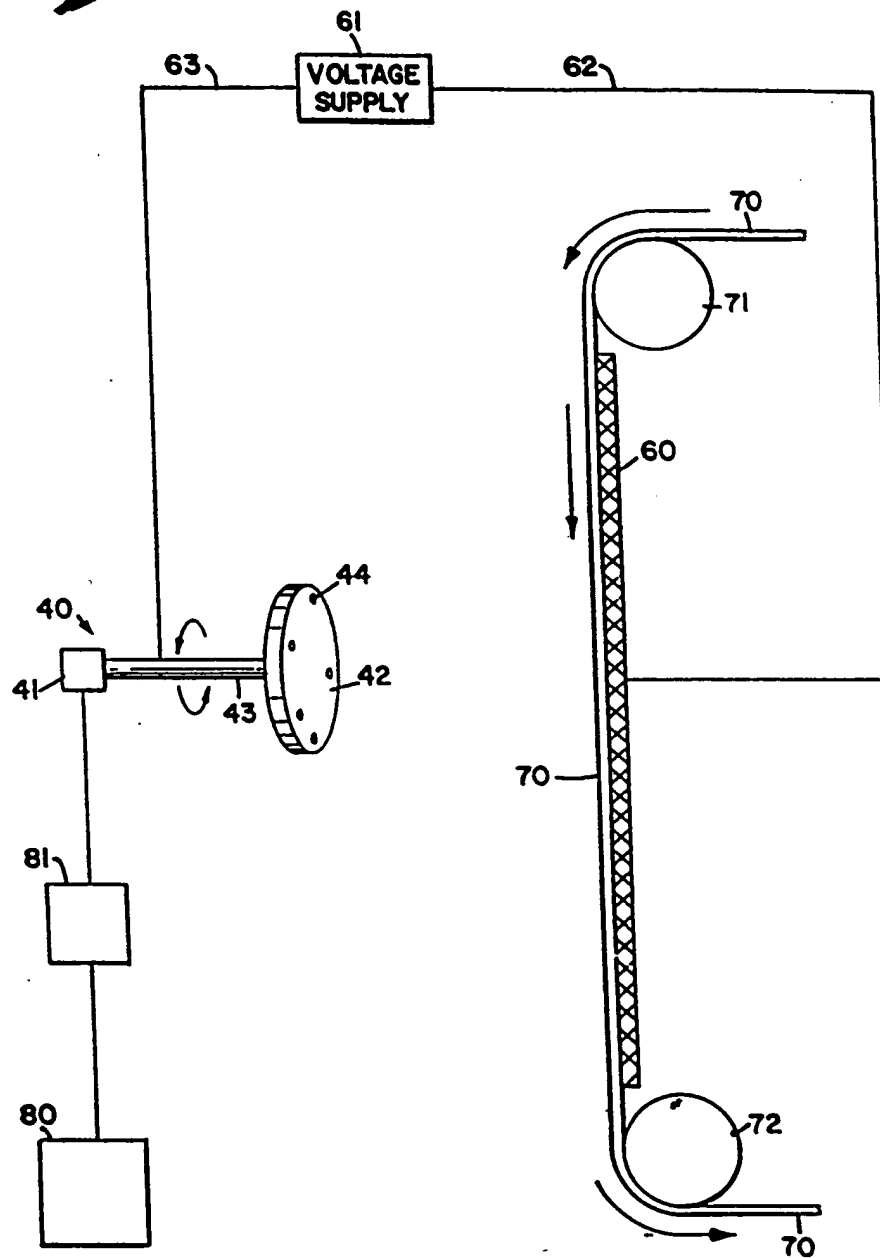
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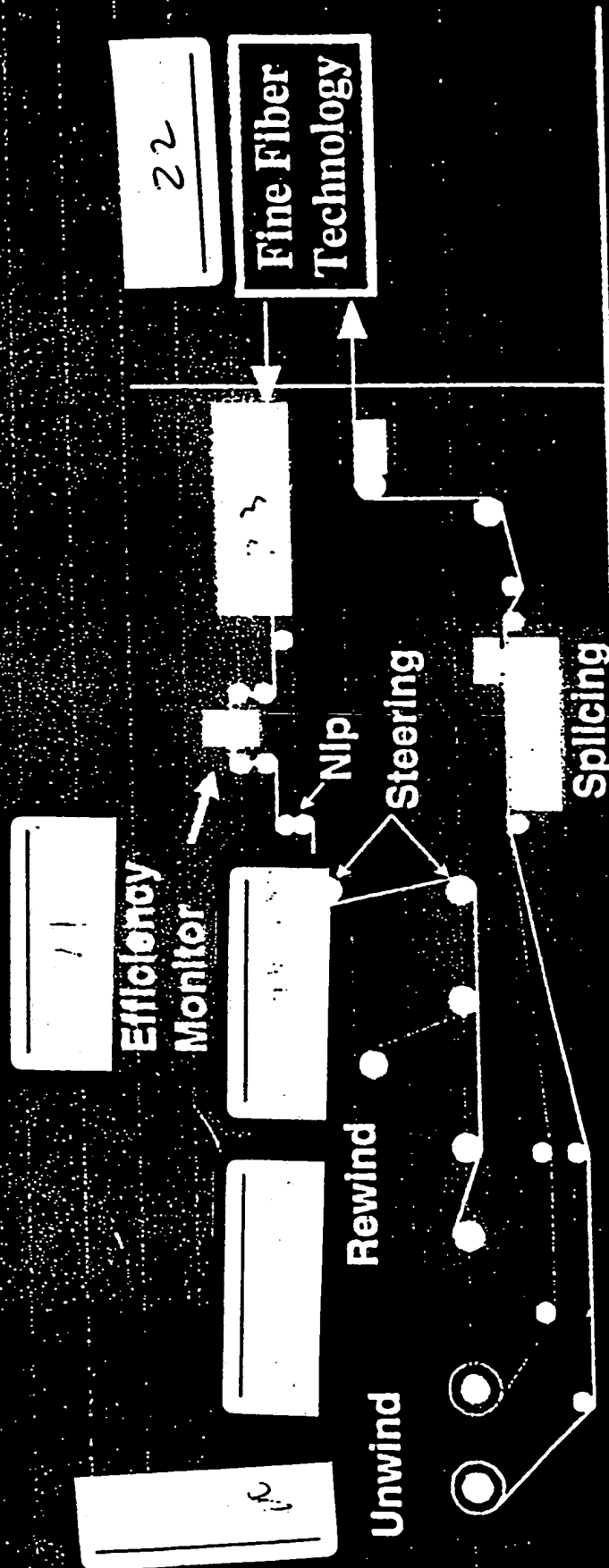
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FIG. 1



Fine Fiber Technology



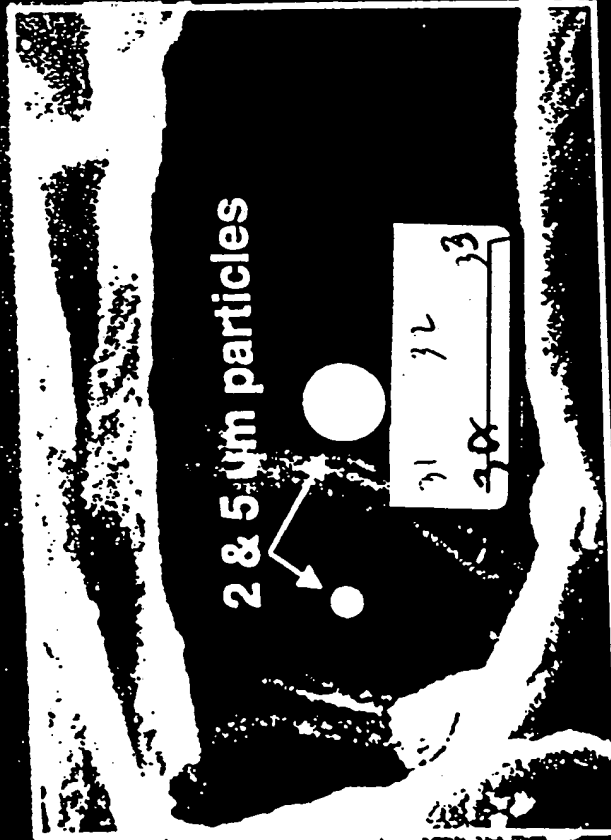
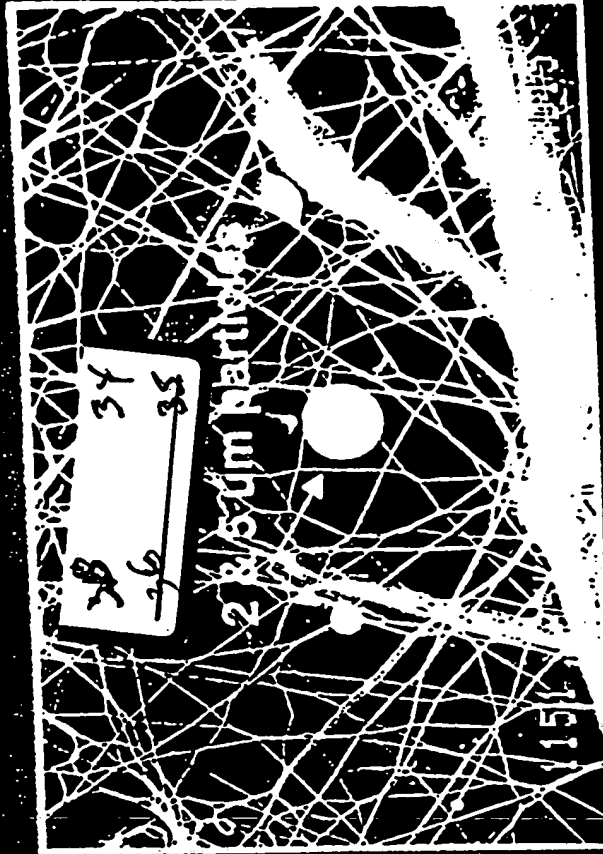
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2,000 X Scanning Electron Microscope Images

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ACS

Katz Analytical Services, Inc.
 1191-20C-3, Sample #: 1, Angle: 65

XPS Multiplex

O 1s

EV/Step: 0.2 eV, Time/Step: 50 mSec, Sweeps: 12

Source: Al, Pass Energy: 71.55 eV, Work Function: 4.1 eV

Fig 4

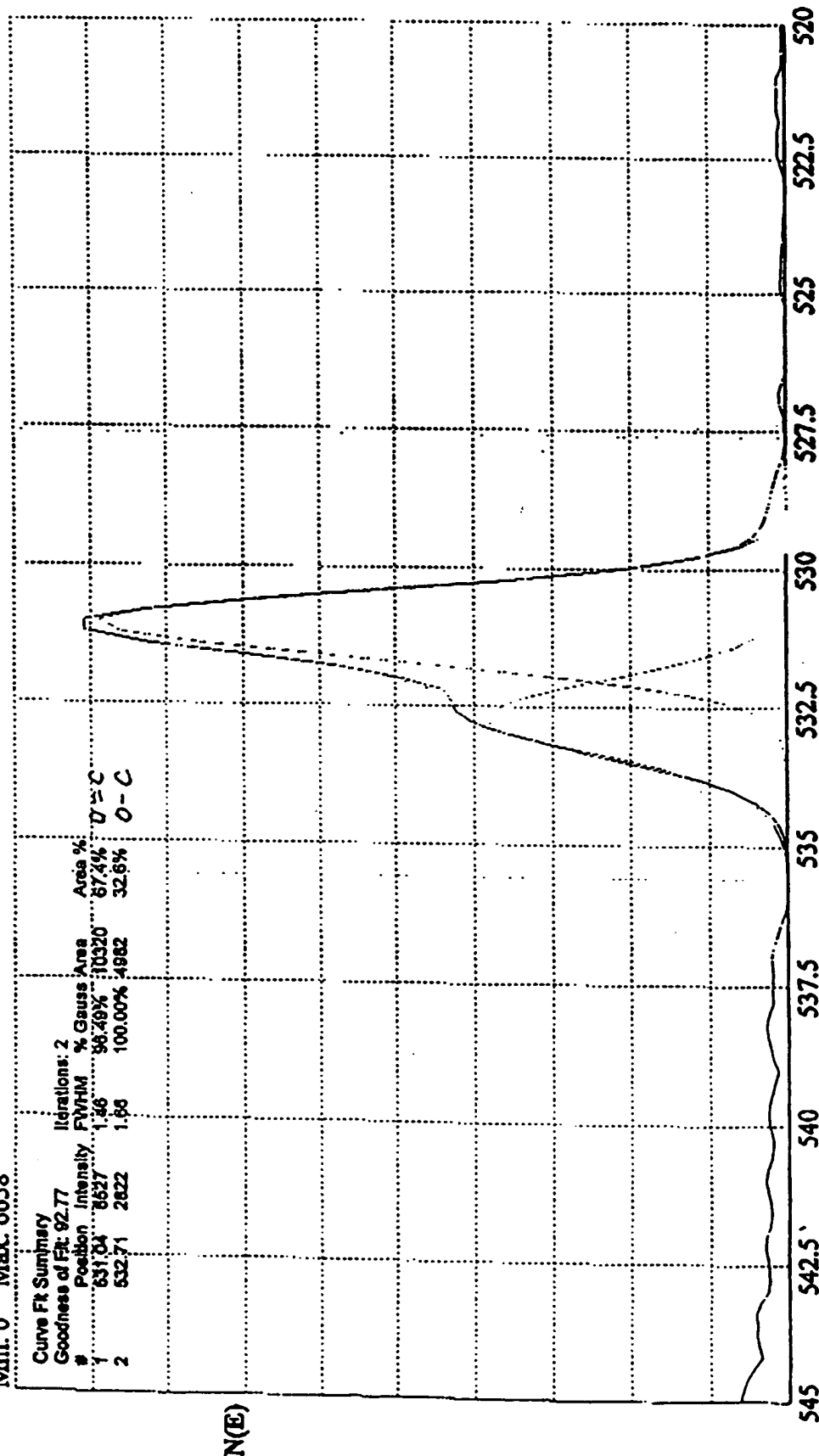
6A
 ESCA O 1s Spectra for Sample As Spun

Min: 0 Max: 6658

Curve Fit Summary			
Goodness of Fit: 92.77			
#	Position	Intensity	Iterations: 2
1	531.04	8627	FWHM 1.86
2	532.71	2822	FWHM 1.86

% Gauss	Area	Area %
98.49%	10320	87.4%
100.00%	4882	32.6%

O-C
 O-C



Binding Energy (eV)

File 4

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Katz Analytical Services, Inc.
1191-20C-4, Sample #: 1, Angle: 65

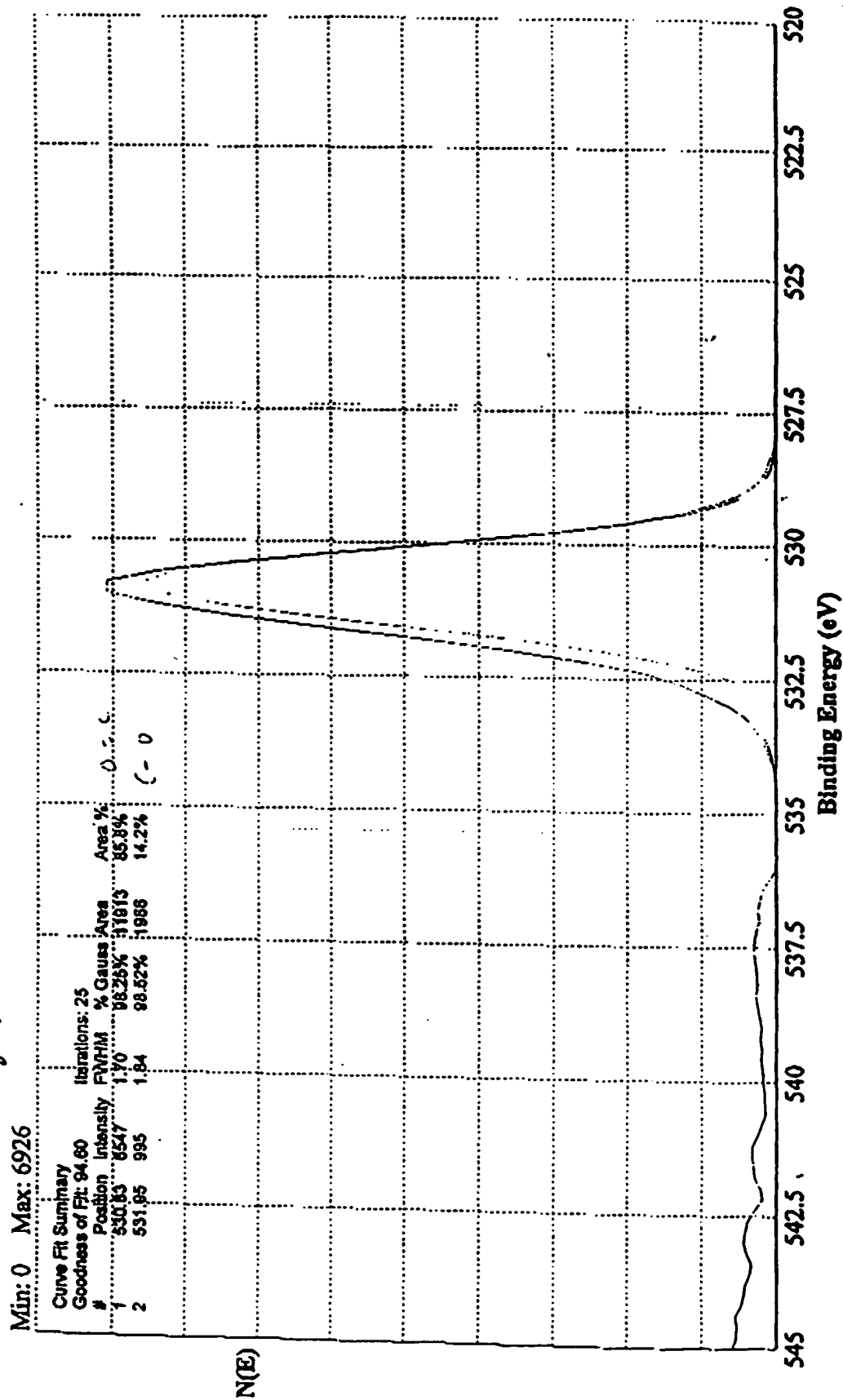
XPS Multiplex

O 1s

EV/Step: 0.2 eV, Time/Step: 50 mSec, Sweeps: 12

Source: Al, Pass Energy: 71.55 eV, Work Function: 4.1 eV

Fig 5. ESCA O 1s Spectra for Heat-Treated sample
6A



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Katz Analytical Services, Inc.
1191-20C-5, Sample #: 1, Angle: 65

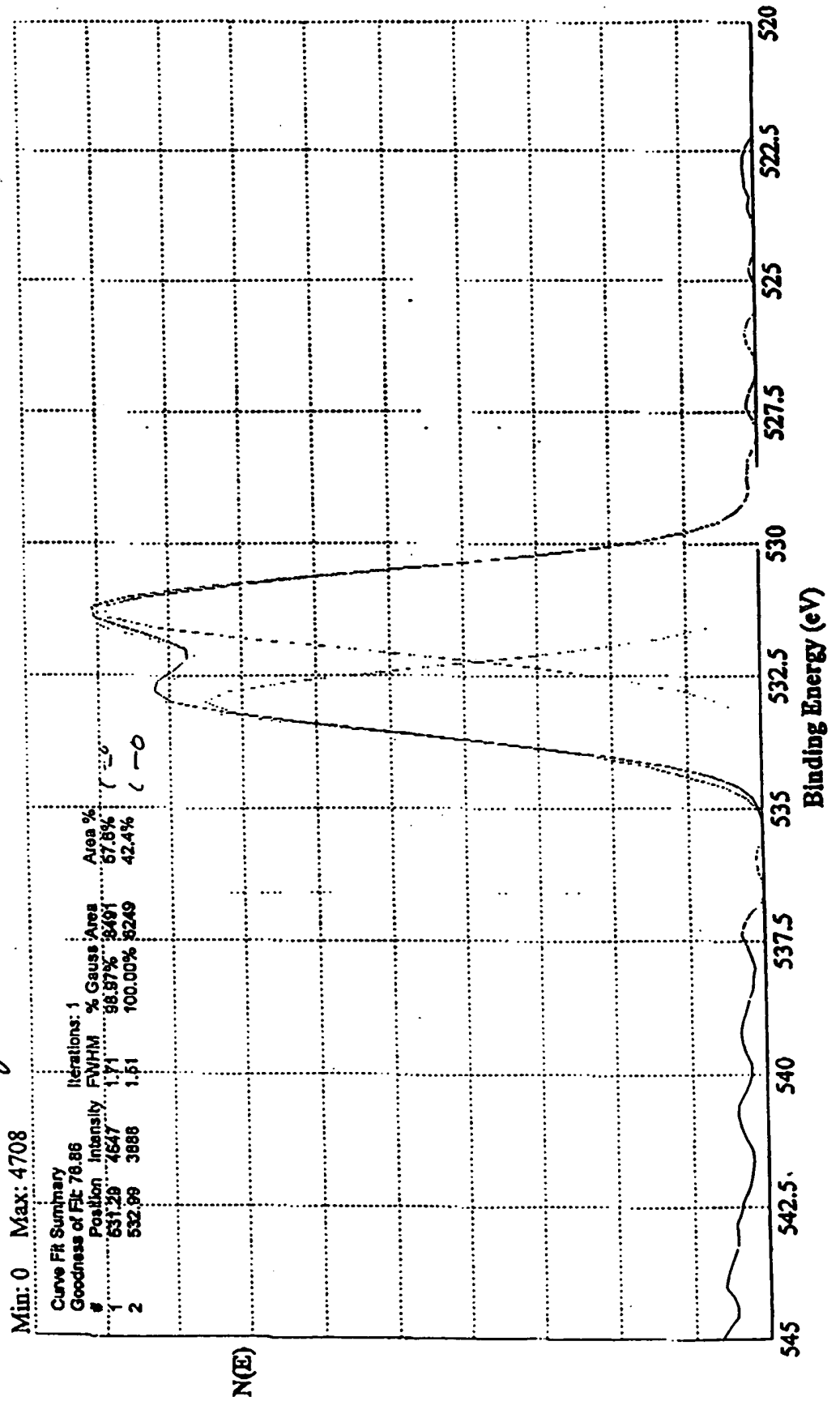
XPS Multiplex

O 1s

EV/Step: 0.2 eV, Time/Step: 50 mSec, Sweeps: 12

Source: Al, Pass Energy: 71.55 eV, Work Function: 4.1 eV

Fig. B, ESCA O 1s spectra for As-Span Example



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[REDACTED]
 [REDACTED]

Katz Analytical Services, Inc.
 1191-20C-6, Sample #: 1, Angle: 65

XPS Multiplex
 O 1s

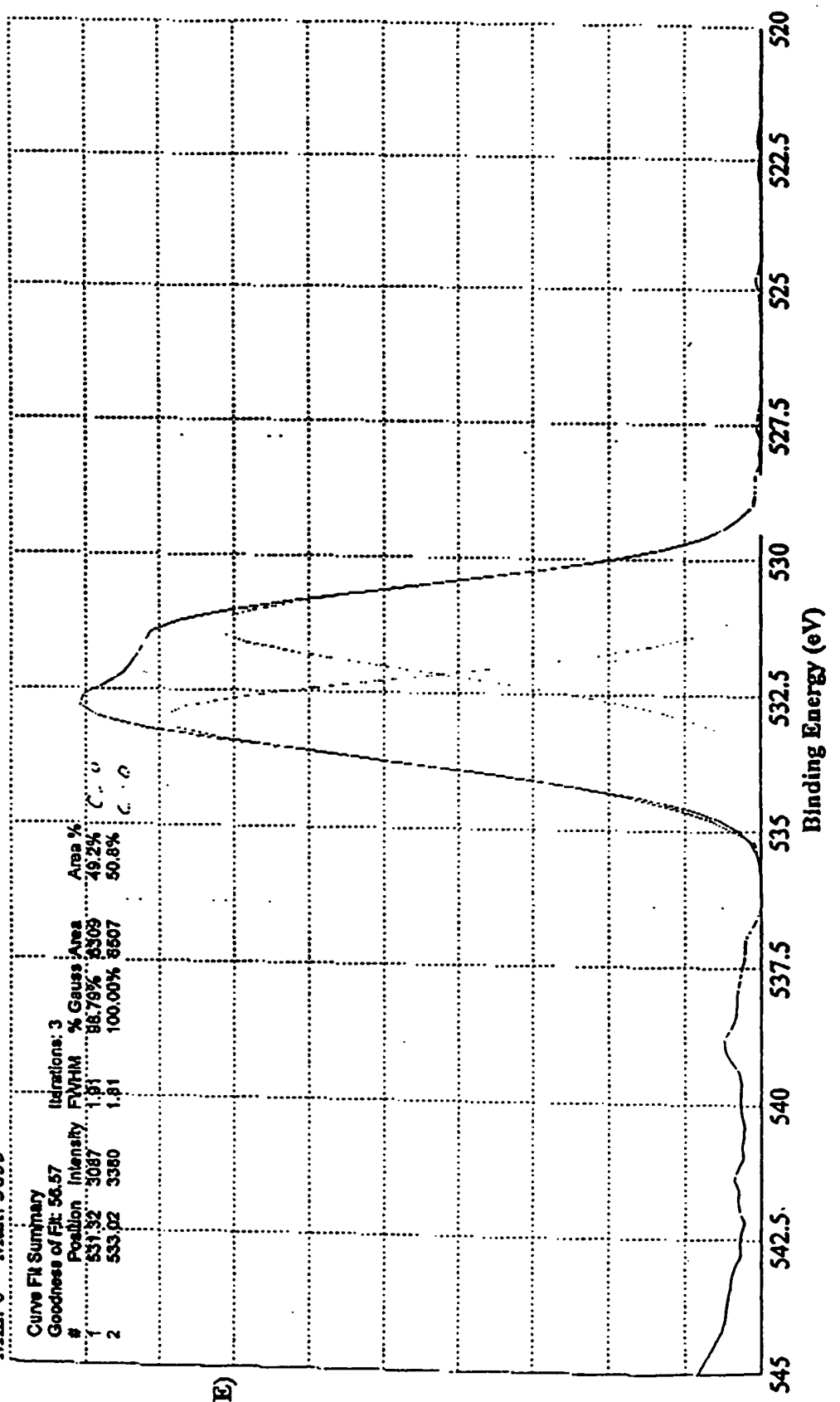
EV/Step: 0.2 eV, Time/Step: 50 mSec, Sweeps: 16
 Source: Al, Pass Energy: 71.55 eV, Work Function: 4.1 eV

6B
 Fig 9 ESCA O1s Spectra for Heat-Treated Sample

Min: 0 Max: 3855

Curve Fit Summary				
Goodness of Fit: 96.57				
#	Position	Intensity	FWHM	Iterations: 3
1	531.32	3087	1.91	% Gauss 88.79%
2	533.02	3380	1.81	% Area 49.2%
				% Area 50.8%

N(E)



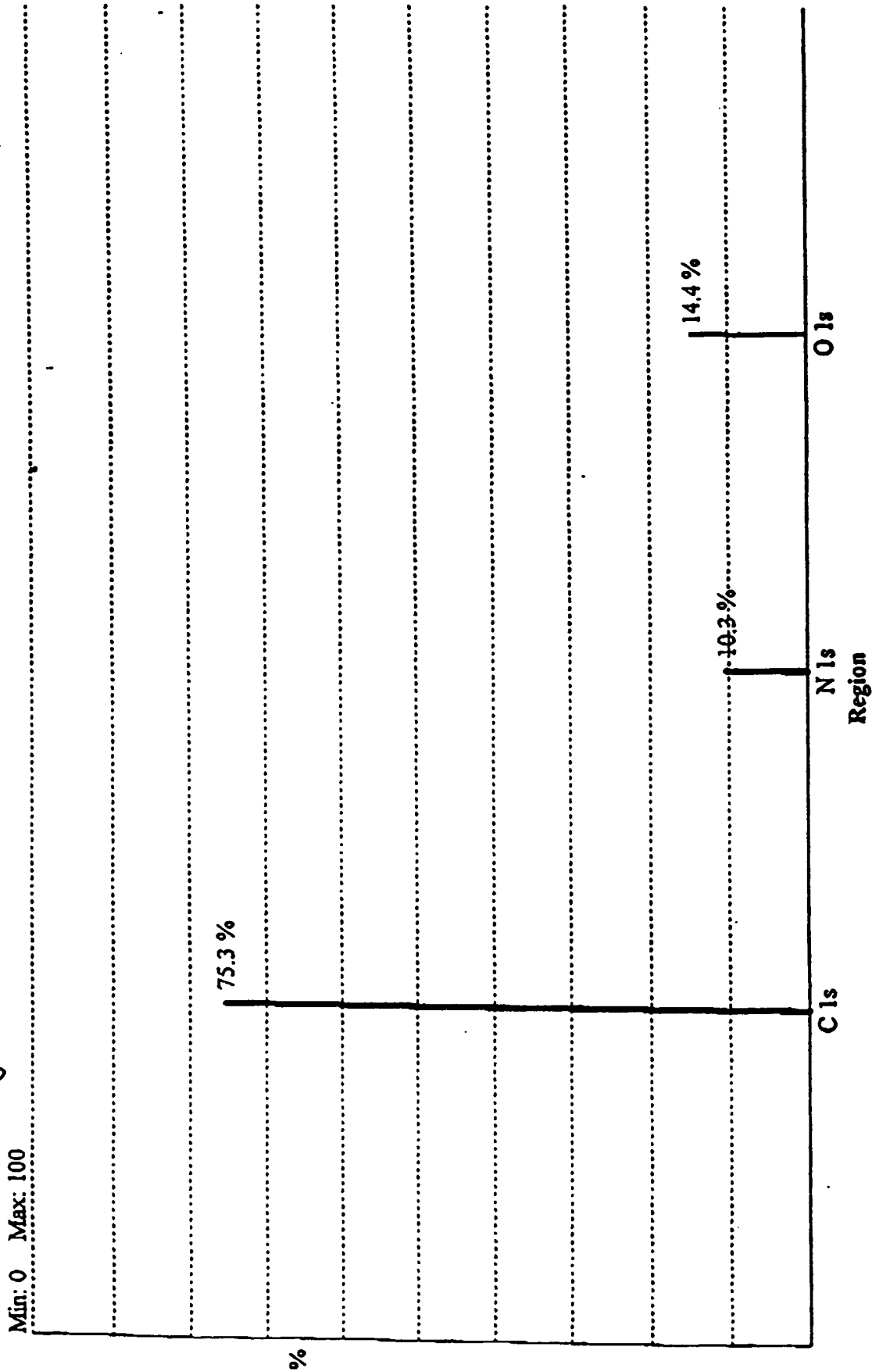
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Katz Analytical Services, Inc.
1191-20C-3, Sample #: 1, Angle: 65

XPS Multiplex

Source: Al, Pass Energy: 71.55 eV, Work Function: 4.1 eV

Fig 8. ESCA Multiplex for As-spun Sample 6A



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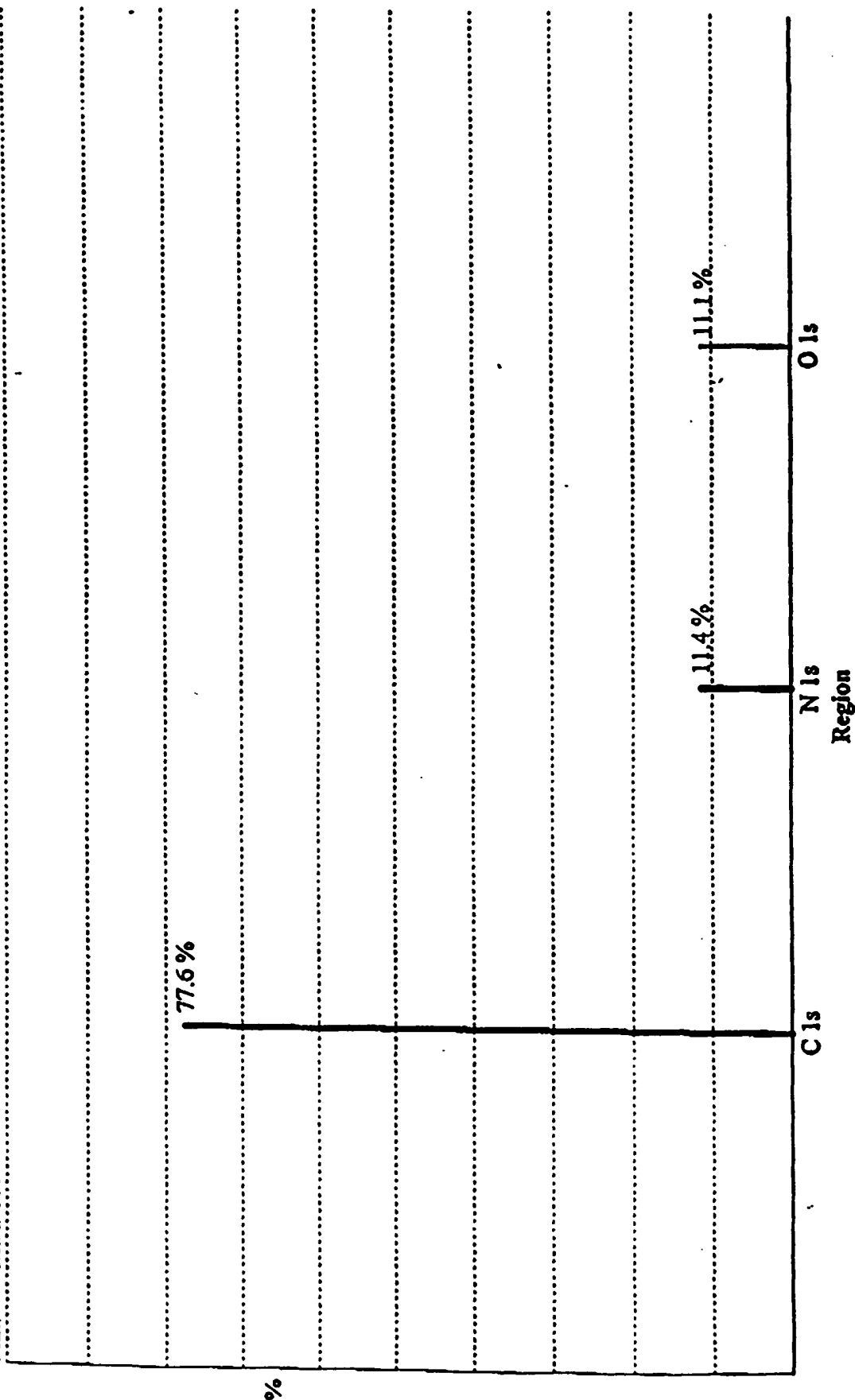
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1191-20C-4, Sample #: 1, Angle: 65

XPS Multiplex

Source: Al, Pass Energy: 71.55 eV, Work Function: 4.1 eV

Fig 9. ESCA Multiplex for Heat Treated Sample 6A

Min: 0 Max: 100



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Katz Analytical Services, Inc.
1191-20C-5, Sample #: 1, Angle: 65

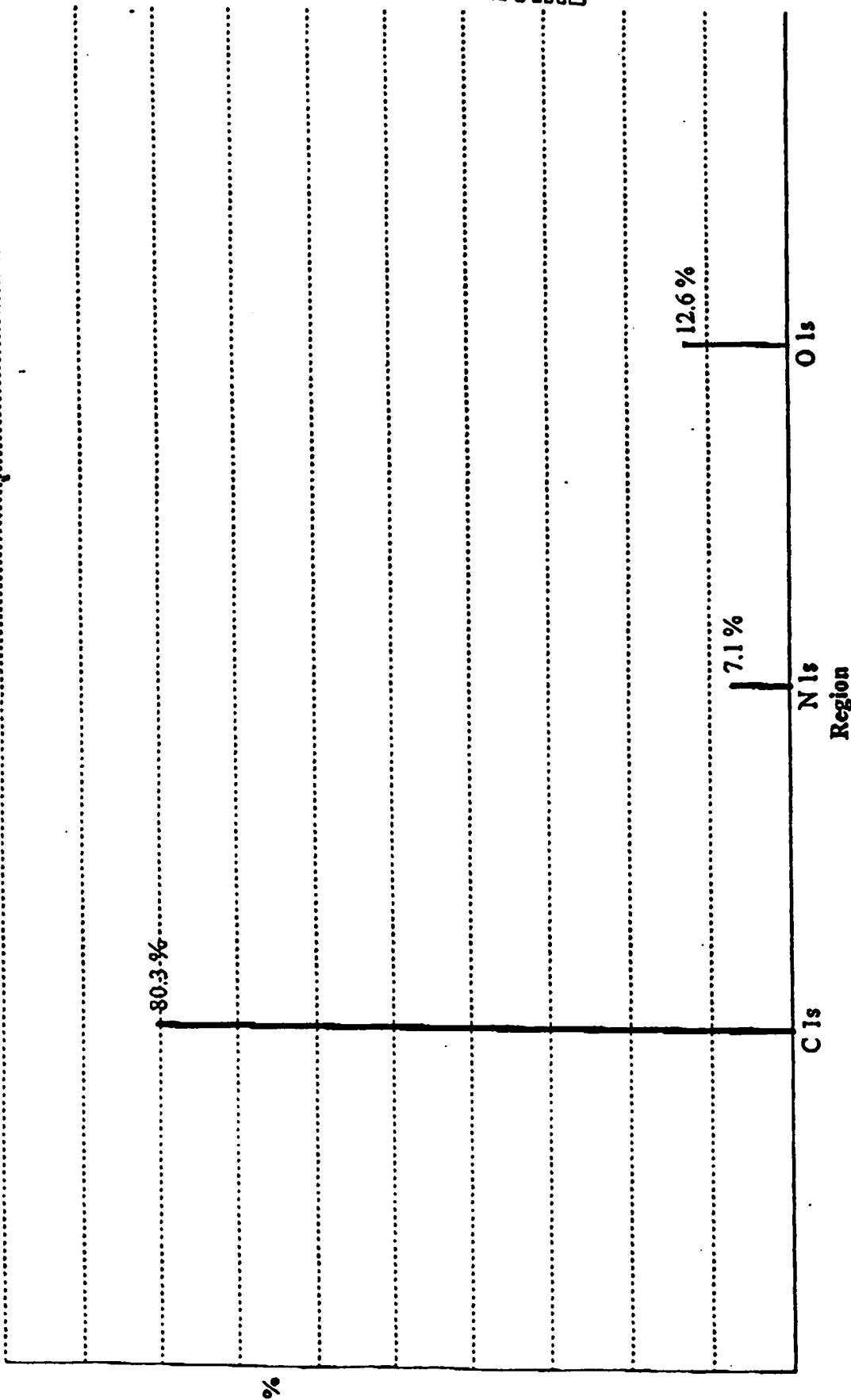
XPS Multiplex

Source: Al, Pass Energy: 71.55 eV, Work Function: 4.1 eV

Fig 10

ESCA Multiplex for As-Spun Sample 6B

Min: 0 Max: 100



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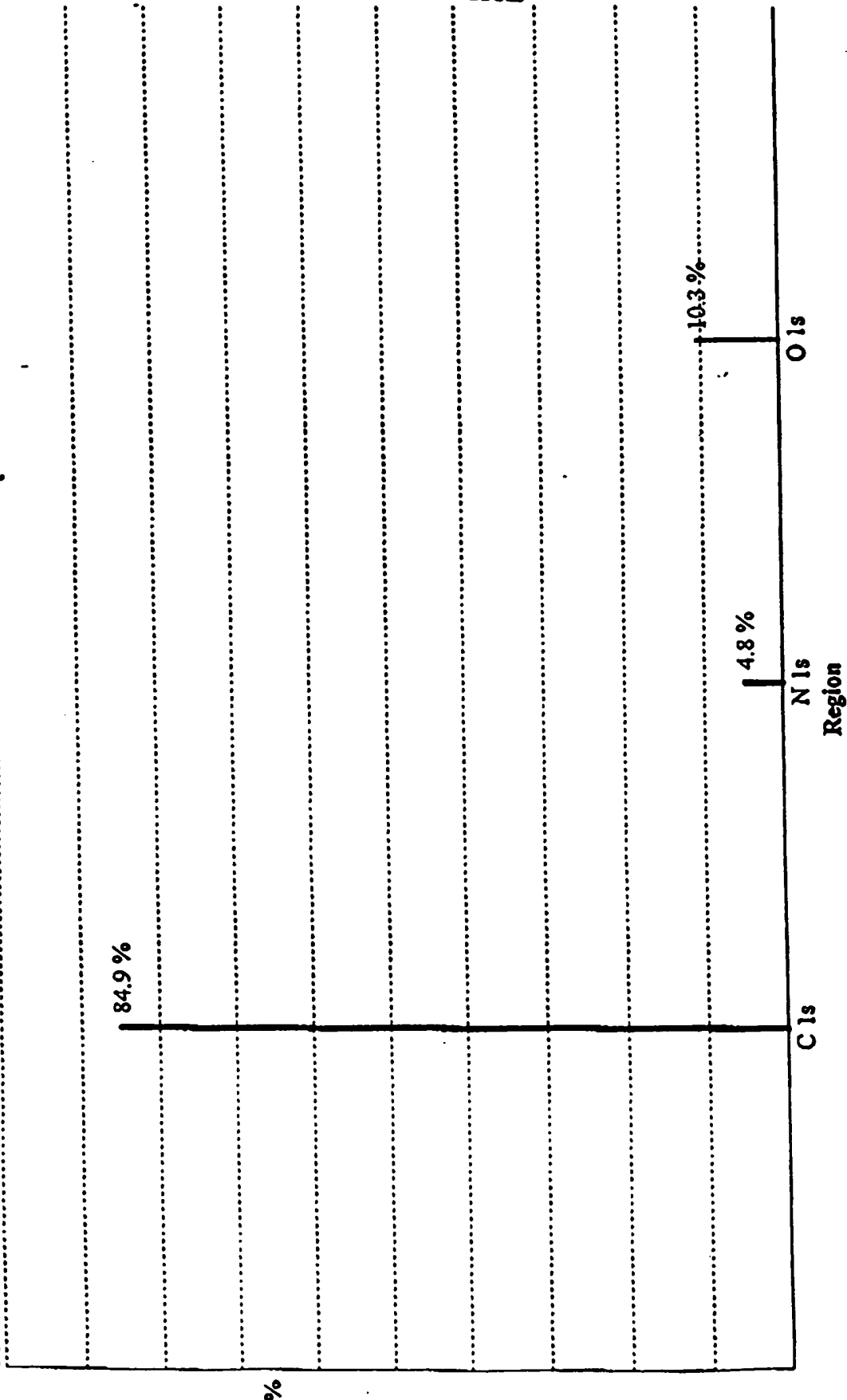
Katz Analytical Services, Inc.
1191-20C-6, Sample #: 1, Angle: 65

XPS Multiplex

Source: Al, Pass Energy: 71.55 eV, Work Function: 4.1 eV

Fig 1A ESCA Multiplex for Heat-Treated Sample 6B

Min: 0 Max: 100



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Hot
cold
probe
in
field
multitrans

... due to the breakage of sensor ...

Ultra Web Long Sock

October 26, 1993

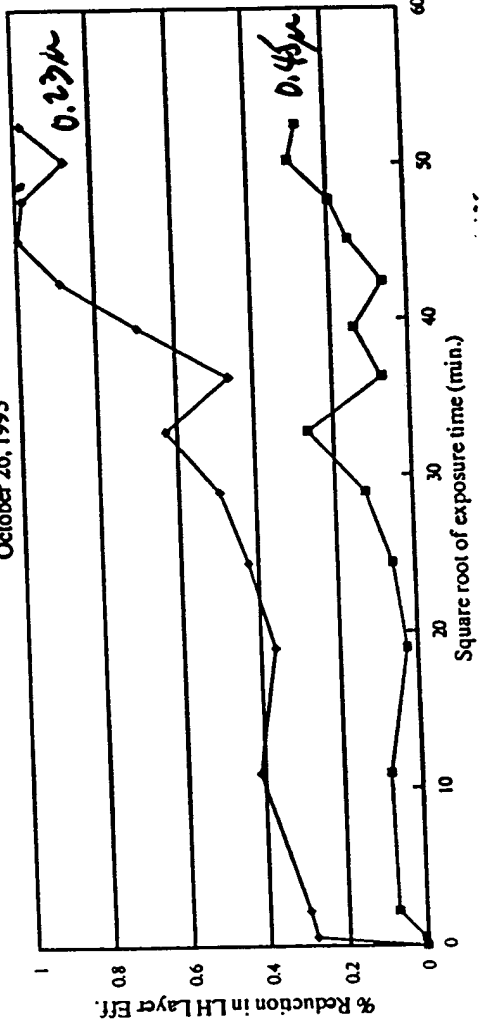


Fig 12

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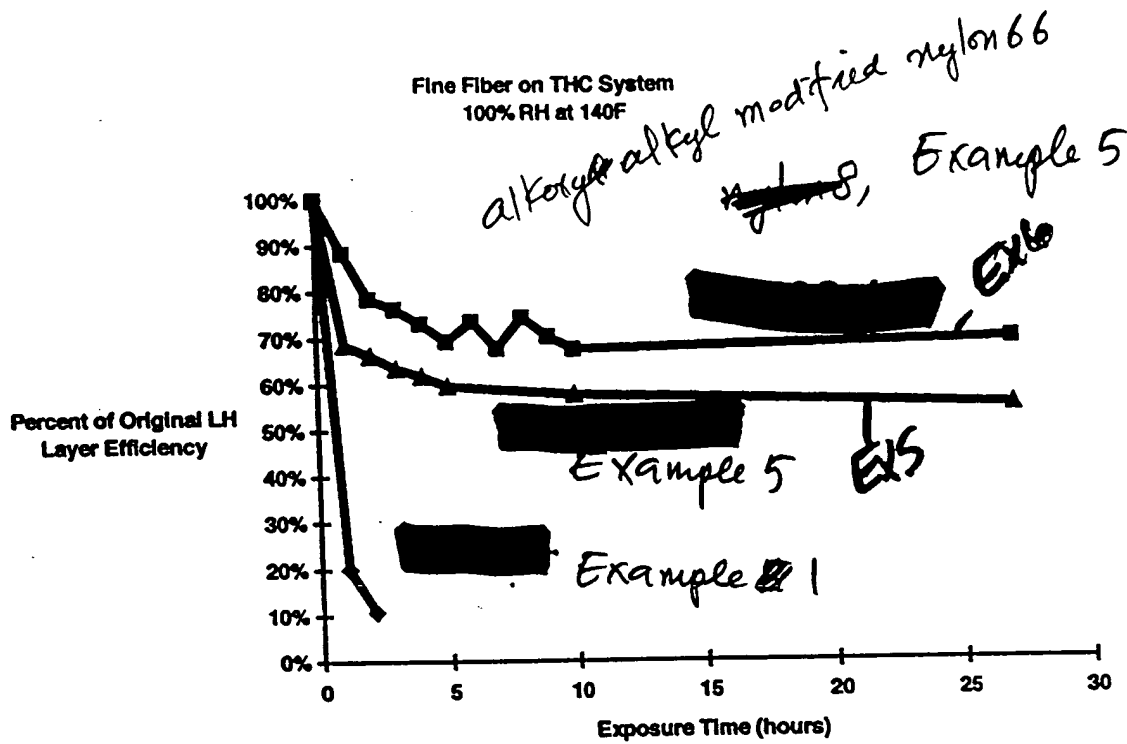
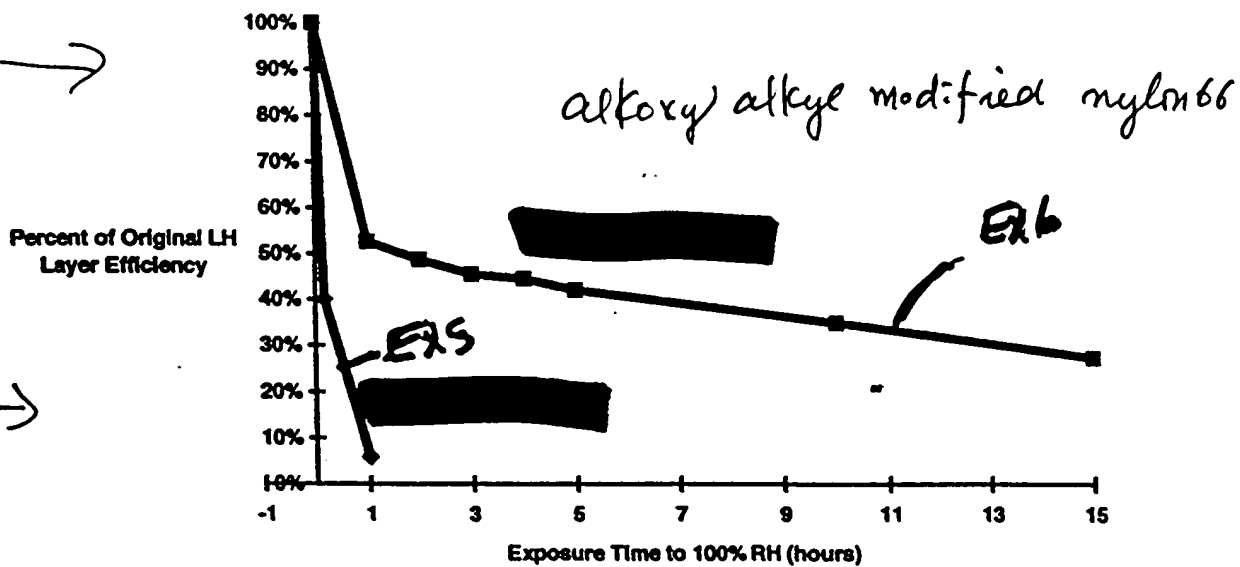


Fig. 13

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FL 614

Fine Fiber on the THC System
160 F at 100% RH



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F1615

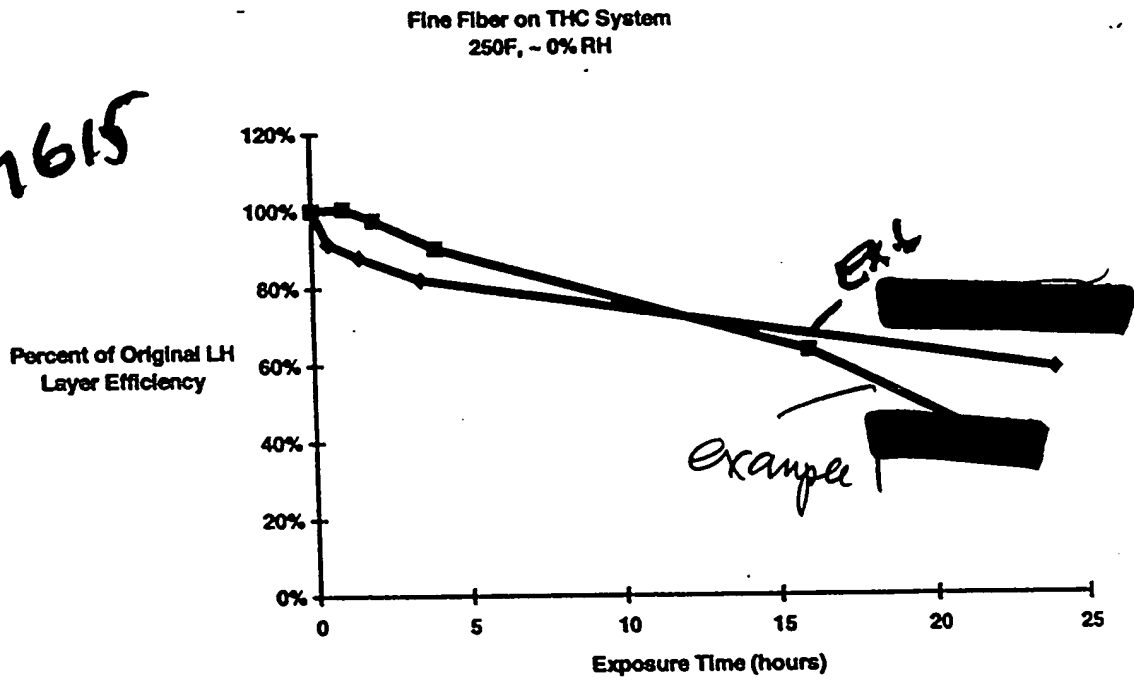
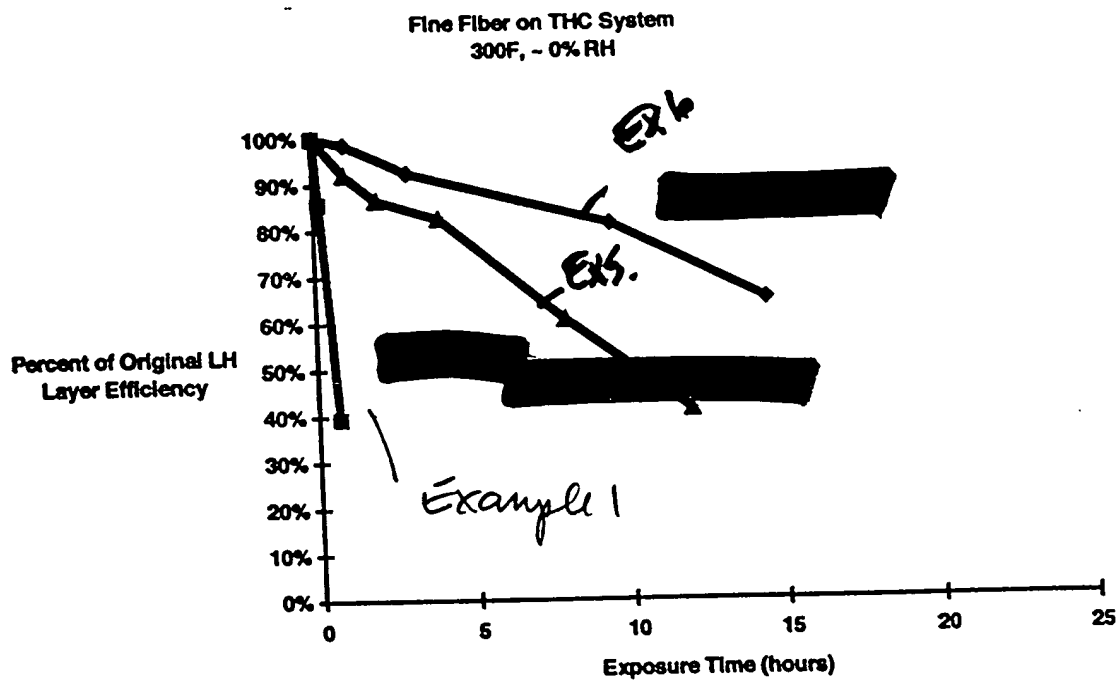
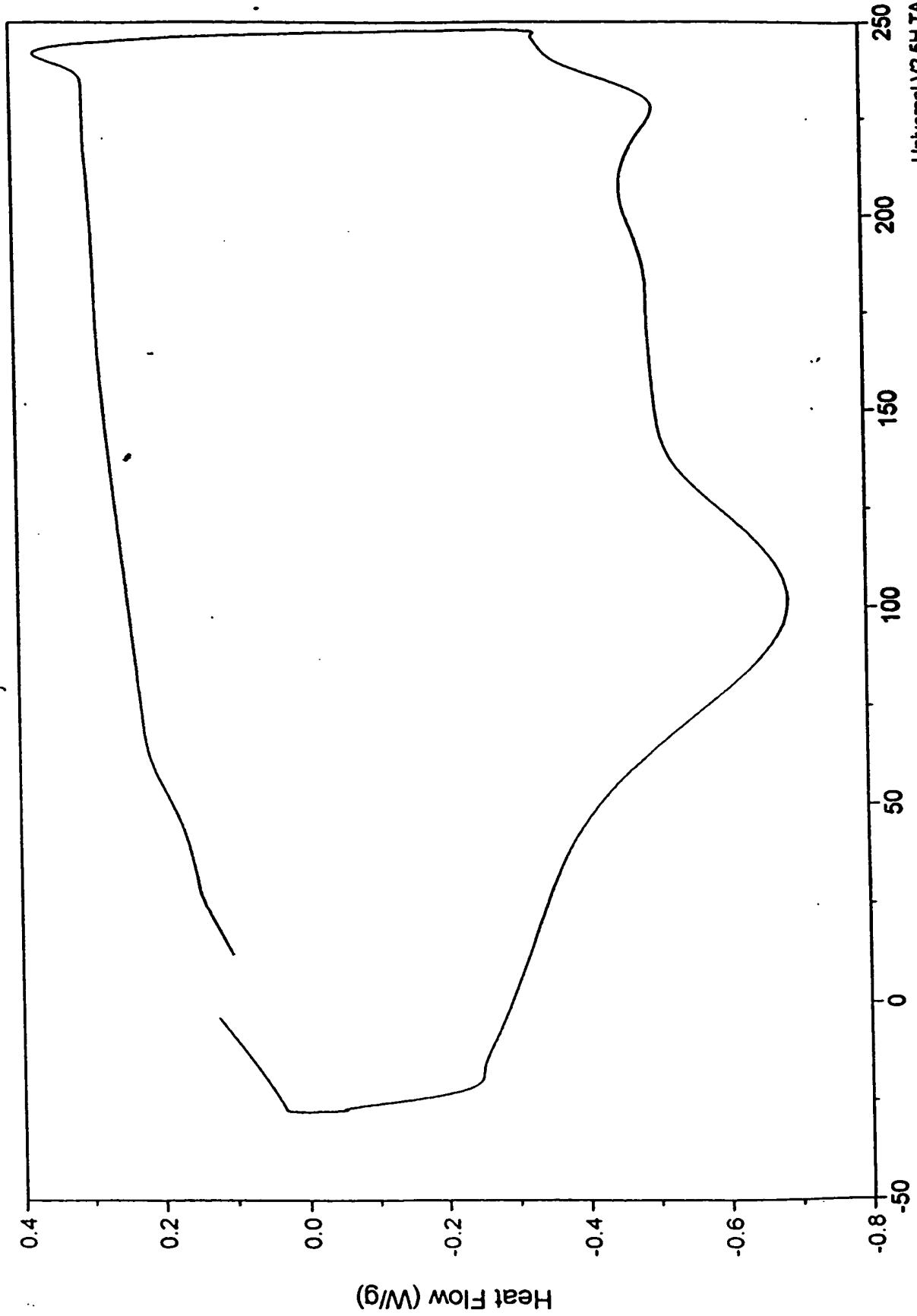


Fig 16



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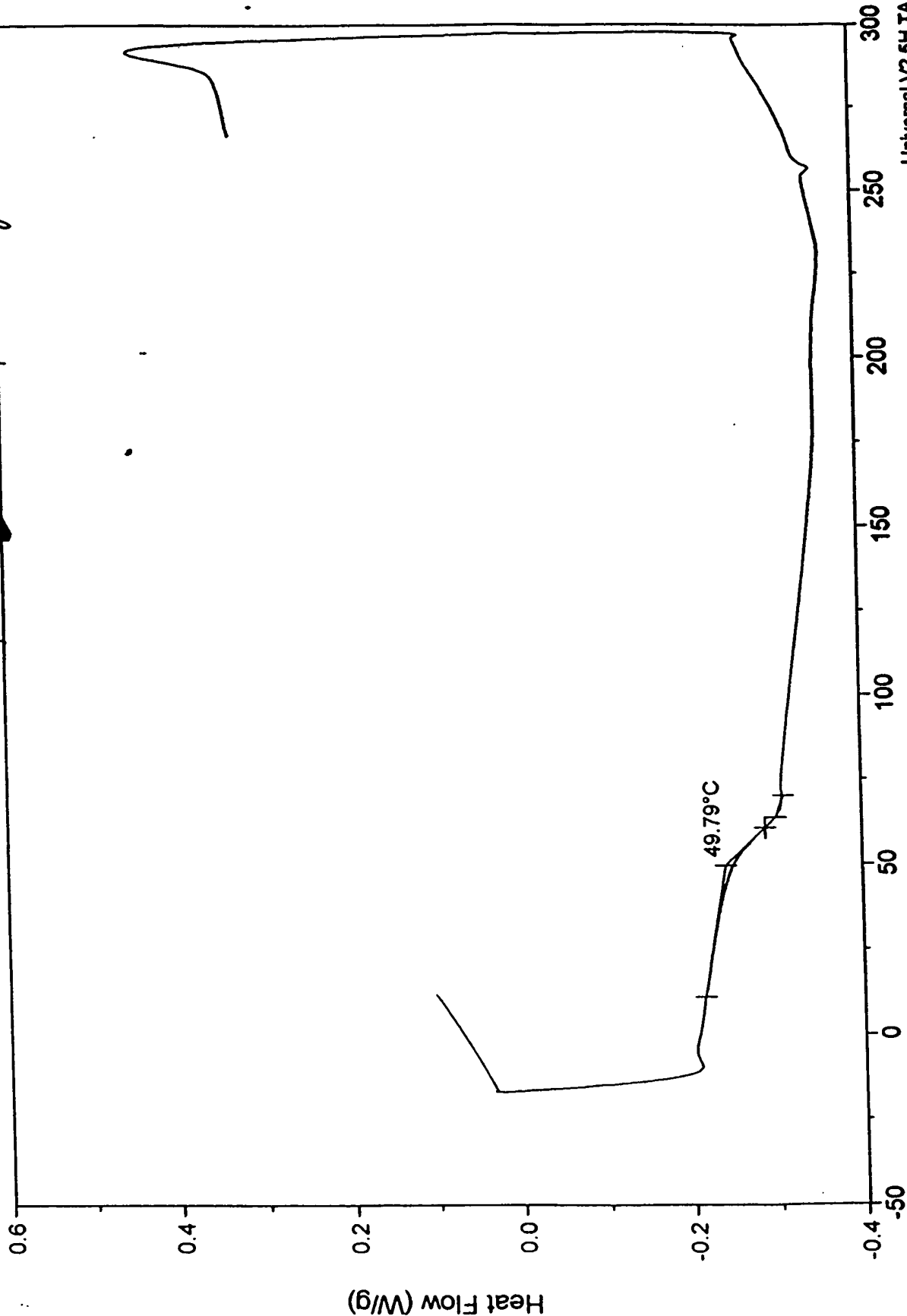
1st Me H
DSC nylon
100% modified 66
Sample: 1191-19C-6
Size: 9.1500 mg
Method: Polymer Samples
Comment: Material characterization



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2nd Melt
DSC
100% modified nylon 66 - After Fully Cross-linked

Sample: 1191-19C-6
Size: 9.1500 mg
Method: Polymer Samples
Comment: Material characterization



Universal V2.5H TA Instruments

Fig 18
L. 1. 10

Sample: 1191-19C-7
Size: 9.8400 mg
Method: Polymer Samples
Comment: Material characterization

Example 6

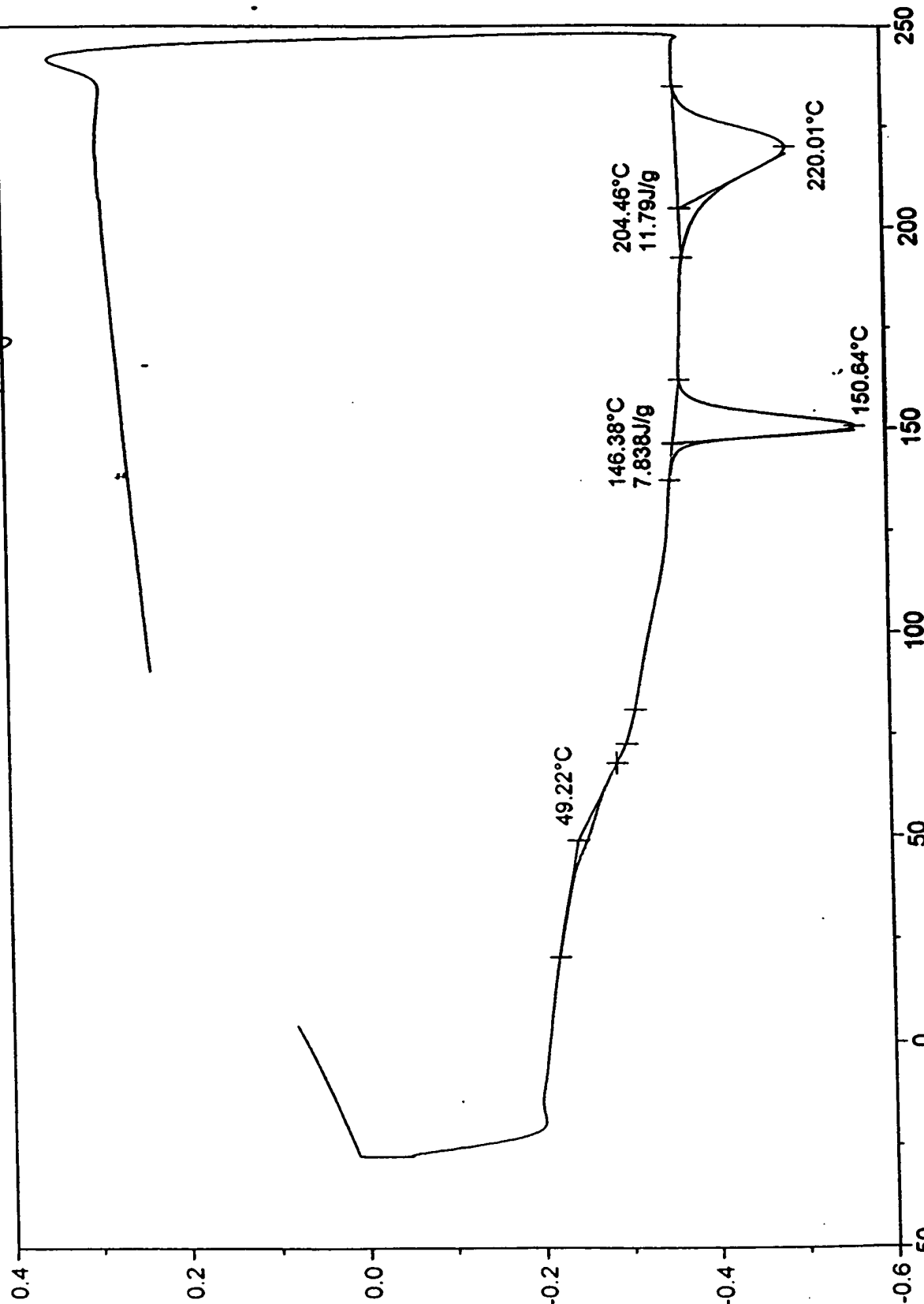
70% modified 66:30% Co-polyamide

1st Melt

DSC

nylon

Heat Flow (W/g)



Exo Up

Temperature (°C)

Universal V2.5H TA Instruments

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Sample: 1191-19C-7
Size: 9.8400 mg
Method: Polymer Samples
Comment: Material characterization
Sample 6
170:30
2nd melt
DSC
after Full cross linking

